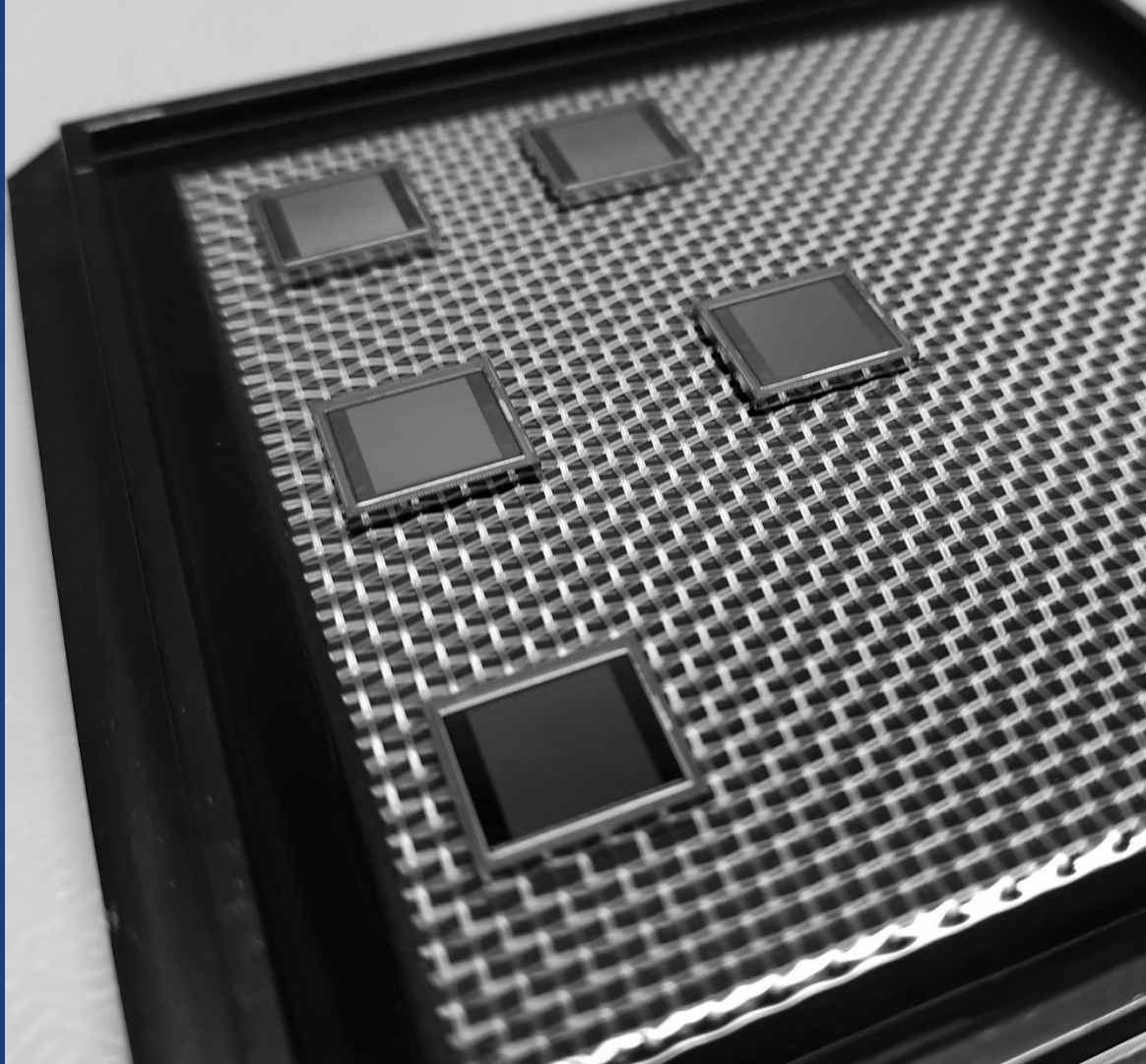


Safran Reosc

# Adding optical functions on IR detectors: a key contribution

9<sup>th</sup> of June 2023

*Thibault Laurent*



# Agenda

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**01**

Adding optical functions to detectors. Is it worth it?

**02**

IR FPA detectors – COTS & roadmaps

**03**

Available technologies and future developments

**04**

Strategies in the balance

**05**

Conclusion



1 

## **Adding optical functions to detectors. Is it worth it?**

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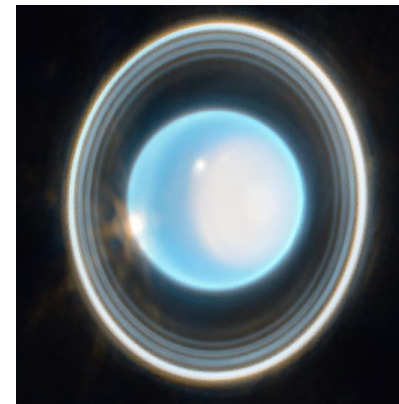
# Adding optical functions to detectors. Is it worth it?

## ■ What are the needs in IR (and only in IR) for space observation:

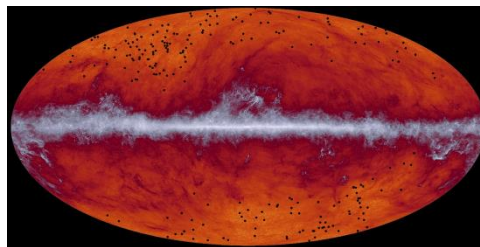
- Science:
  - SWIR-LWIR for atmospheres / molecules / atoms analysis
  - SWIR for Galaxy tracking (Dopler)
  - SWIR-LWIR for deep space observation
  - And many others...
- Weather forecast/global warming:
  - SWIR for CO<sub>2</sub>/CH<sub>4</sub> tracking (e.g.: Microcarb / Merlin missions)
  - SWIR for land surface temperature monitoring (e.g.: LSTM mission)
  - SWIR/MWIR for water and temperature tracking (e.g. MTG-i missions)
- Defense:
  - VIS-SWIR for SSA
  - VIS-SWIR-LWIR for observation

## ■ Main figures of merit:

- Spectral bands (position and accuracy)
- SNR
- Resolution



*JWST NIRCam image of Uranus, credit: NASA, STScI*



*Herschel telescope entire sky map, credit: ESA  
and the Planck Collaboration*

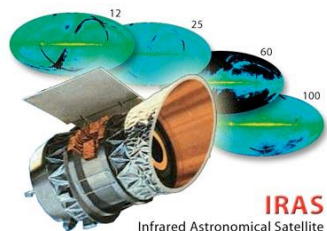


*MTG-I1 first images, credit: EUMETAT*

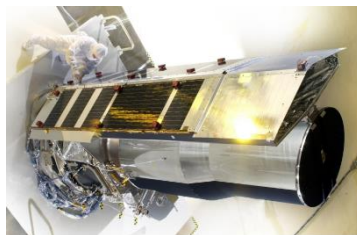
# Adding optical functions to detectors. Is it worth it?

## ■ Example of scientific multi-spectral space telescopes operating in the IR

- IRAS – 1983
  - Survey array at 12, 25, 60 and 100  $\mu\text{m}$  with 62 mono-element detectors
  - Low resolution spectrometer (7.5-23  $\mu\text{m}$ )
- ISO – 1995-1998
  - High resolution camera (2.5-17  $\mu\text{m}$ )
  - Photo-polarimeter (2.5-240  $\mu\text{m}$ )
  - Short wave spectrometer (2.4-45  $\mu\text{m}$ )
  - Long wave spectrometer (45-197  $\mu\text{m}$ )



*Infrared  
Astronomical  
Satellite, credit:  
NASA/Goddard  
Space Flight Center*



*Spitzer Space  
Telescope, credit:  
Russ Underwood,  
Lockheed Martin  
Space Systems*

- Spitzer Space Telescope – 2003-2020
  - IR array camera 256x256 px (3.6, 4.5, 5.8 and 8  $\mu\text{m}$ )
  - IR spectrograph (LR 5.3-14  $\mu\text{m}$ , HR 10-19.5  $\mu\text{m}$ , LR 14-40  $\mu\text{m}$  and HR 19-37  $\mu\text{m}$ )
  - Multiband Imaging Photometer (128x128 px at 24  $\mu\text{m}$ , 32x32 px at 70  $\mu\text{m}$ , 2x20 px at 160  $\mu\text{m}$ )
- Herschel Space Observatory – 2009-2013
  - Photodetecting Array Camera and Spectrometer (55-210  $\mu\text{m}$ )
  - Spectral and Photometric Imaging Receiver (194-672  $\mu\text{m}$ )
  - Heterodyne Instrument for the Far Infrared (157-625  $\mu\text{m}$ )
- Others...
  - Akari, WISE, ...

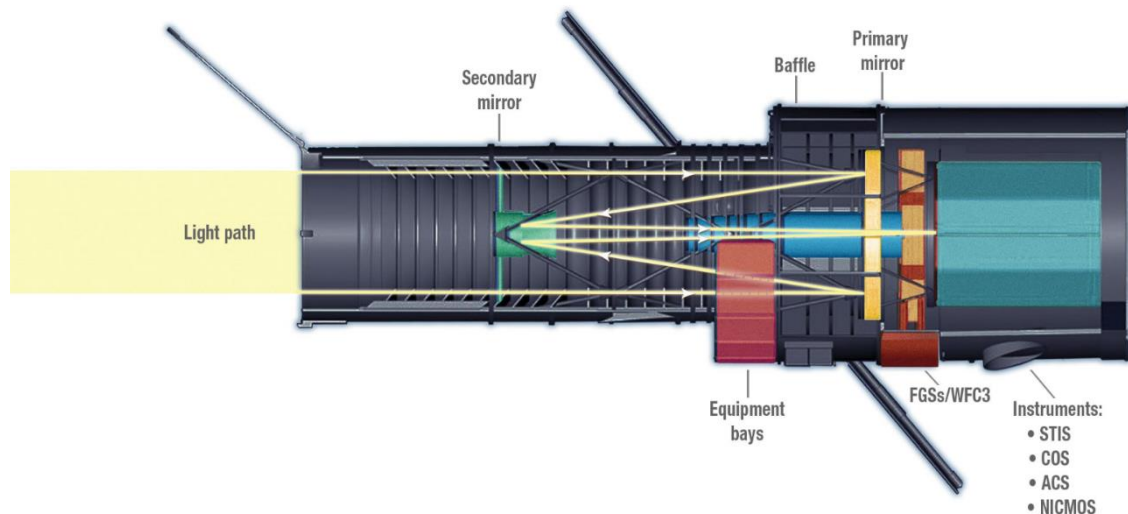
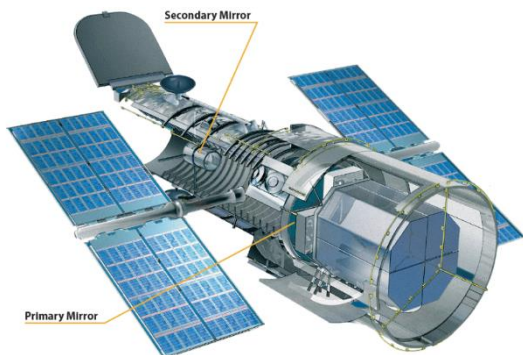


*Herschel Space  
Observatory,  
credit: ESA*

# Adding optical functions to detectors. Is it worth it?

- **From space telescope architecture point of view:**

- Optical beam path in space telescopes:
- Basic function: collect the maximum amount of light of the largest field and focus it to a focal plane (intermediate, or not) → **This is the input window, it creates a first spectral selection**

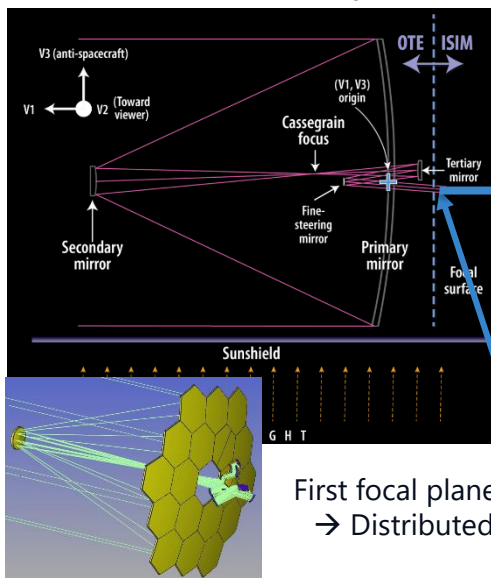




# Adding optical functions to detectors. Is it worth it?

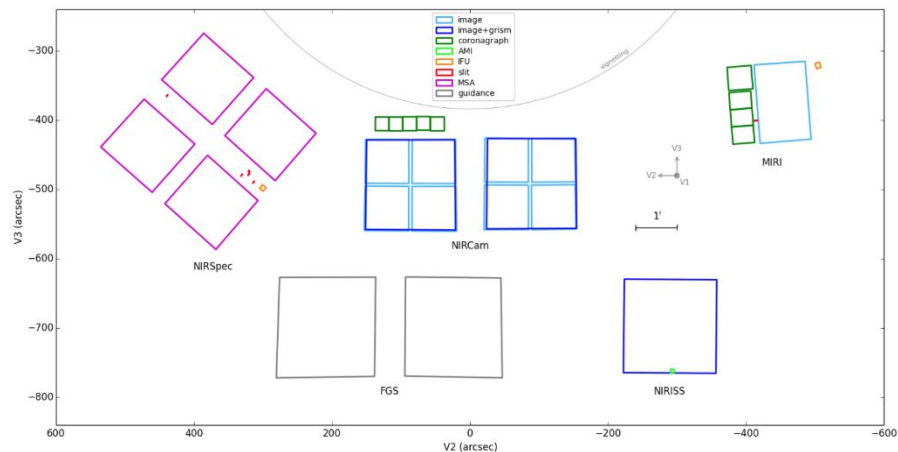
- From space telescope architecture point of view:
  - After telescope's first focal plane: optical mess is starting

JWST optical path, credit: JWST, F. Riguet



➤ NIRCams  
➤ NIRSpec  
➤ MIRI  
➤ FGS/NIRISS

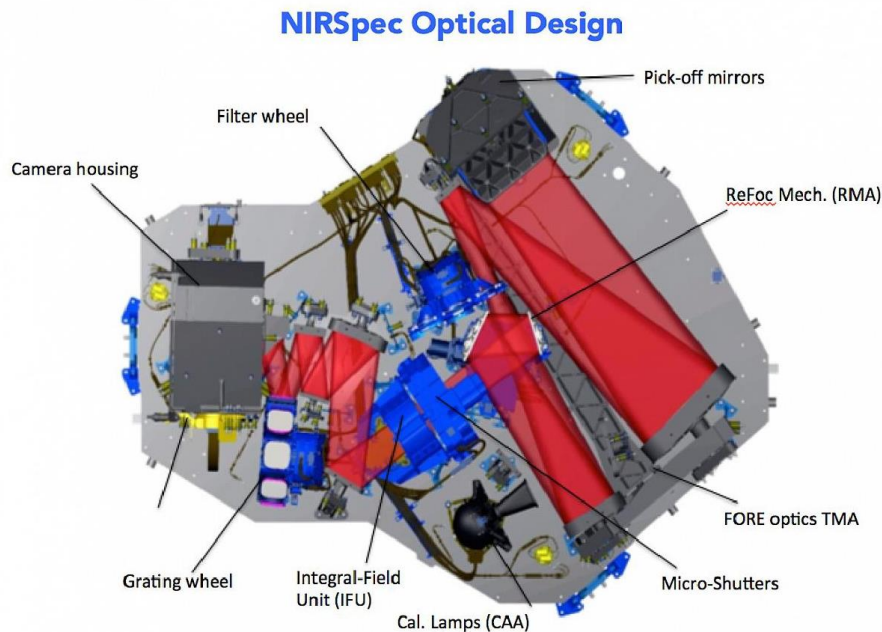
First focal plane of JWST ( $\varnothing$  650mm)  
→ Distributed over 4 instruments



JWST field of view, credit: JWST

# Adding optical functions to detectors. Is it worth it?

- From space telescope architecture point of view:
  - After telescope's first focal plane: optical mess is starting



*NIRSpec architecture,  
credit: STScI*



# Adding optical functions to detectors. Is it worth it?

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- **From space telescope architecture point of view:**
  - Major stakes in space telescopes architecture
    - Optical aperture / focal plane dimension
    - Weight / size (in particular in the case of small satellites), **~3-20 k\$/kg**

# Adding optical functions to detectors. Is it worth it?

- **From space telescope architecture point of view:**

- How to get hyperspectral / multispectral images
  - **Spatial separation in the intermediate focal plane → more optics → filters → detection**

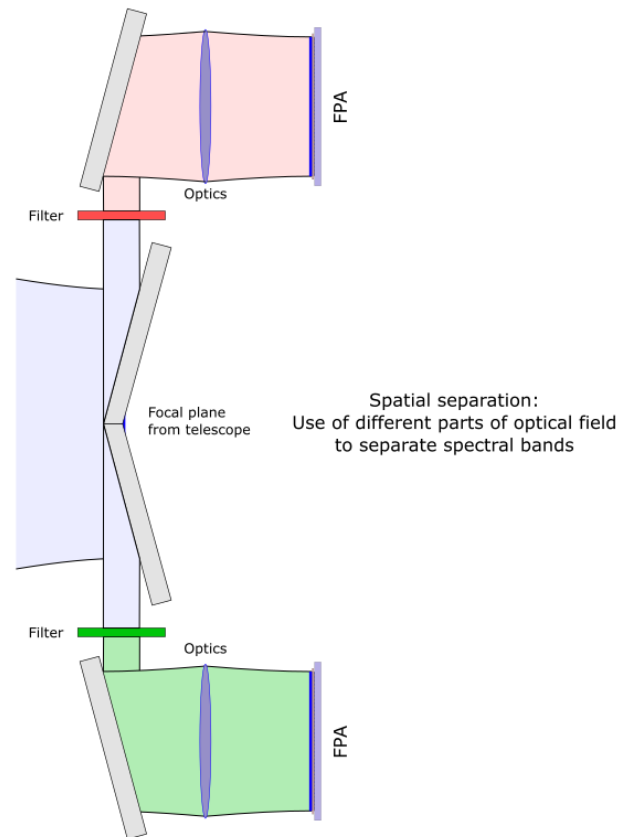
- Advantages:

- Simultaneous acquisitions of images above different spectral channels
    - Highest resolution on each channel

- Drawbacks:

- Heavy architecture (multiplied optics per channel)
    - Observed fields on different spectral bands are not the same
    - Limited number of channels

- *Example: JWST field distribution over instruments*



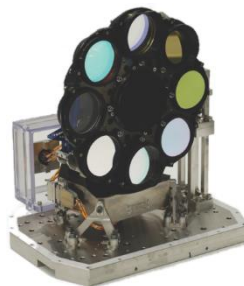
# Adding optical functions to detectors. Is it worth it?

- **From space telescope architecture point of view:**

- How to get hyperspectral / multispectral images
  - **Spectral selection at the intermediate focal plane (filter wheel)**  
→ more optics → detection

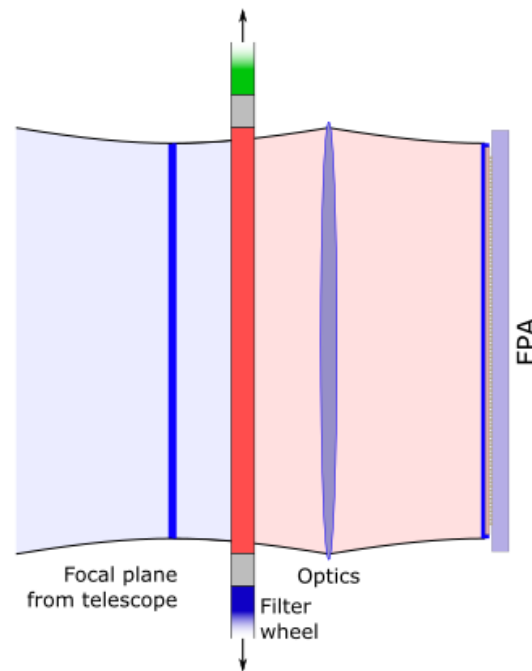
- Advantages:
  - Light architecture (filter wheel directly on optical path)
  - Highest resolution on each channel
- Drawbacks:
  - Sequential spectral acquisition of images
  - Needs a broad band detector covering all the spectral need
  - Needs mechanical movement

- *Example: JWST's NIRSpec and NIRCam*



NIRSpec's filter wheel

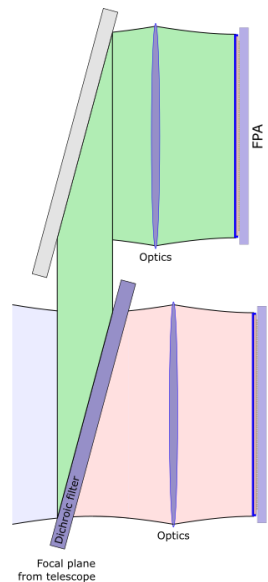
Sequential spectral analysis:  
Chromatic selection with a filter wheel



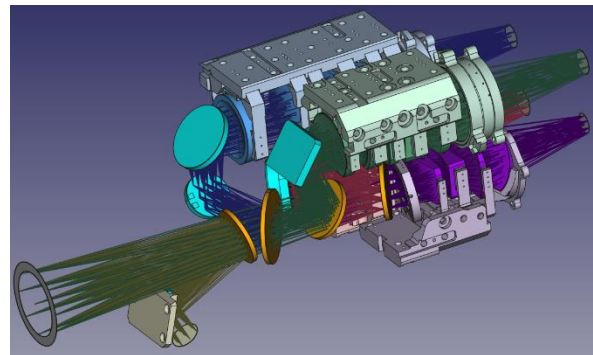
# Adding optical functions to detectors. Is it worth it?

- From space telescope architecture point of view:

- How to get hyperspectral / multispectral images
  - **Spectral separation of the intermediate focal plane (dichroic) → more optics → filters → detection**
    - Advantages:
      - Simultaneous acquisitions of images above different spectral channels
      - Highest resolution on each channel
    - Drawbacks:
      - Heavy architecture (multiplied optics per channel)
  - *Example: Meteosat Third Generation (MTG) → 5 channels separated with dichroic filters*



Spectral separation:  
Use of a dichroic filter to separate  
spectral bands



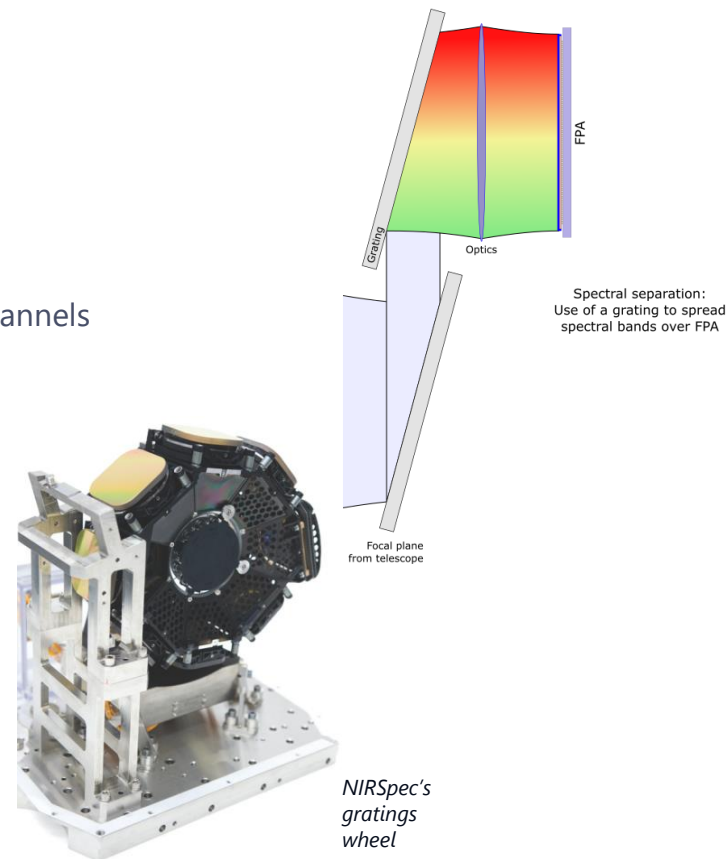
MTG SSA

# Adding optical functions to detectors. Is it worth it?

- **From space telescope architecture point of view:**

- How to get hyperspectral / multispectral images
  - **Spectral spreading with optical grating → detection**
    - Advantages:
      - Simultaneous acquisitions of images above different spectral channels
      - Highest resolution on each channel
      - High number of accessible spectral bands
      - Compact architecture
    - Drawbacks:
      - Needs scanning
      - Needs a broad band detector covering all the spectral need
      - Not suitable for radiometry

- *Example: NIRSpec spectral analysis*



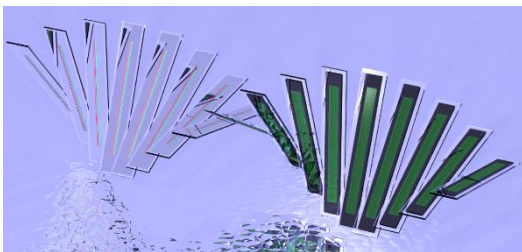
# Adding optical functions to detectors. Is it worth it?

- **From space telescope architecture point of view:**

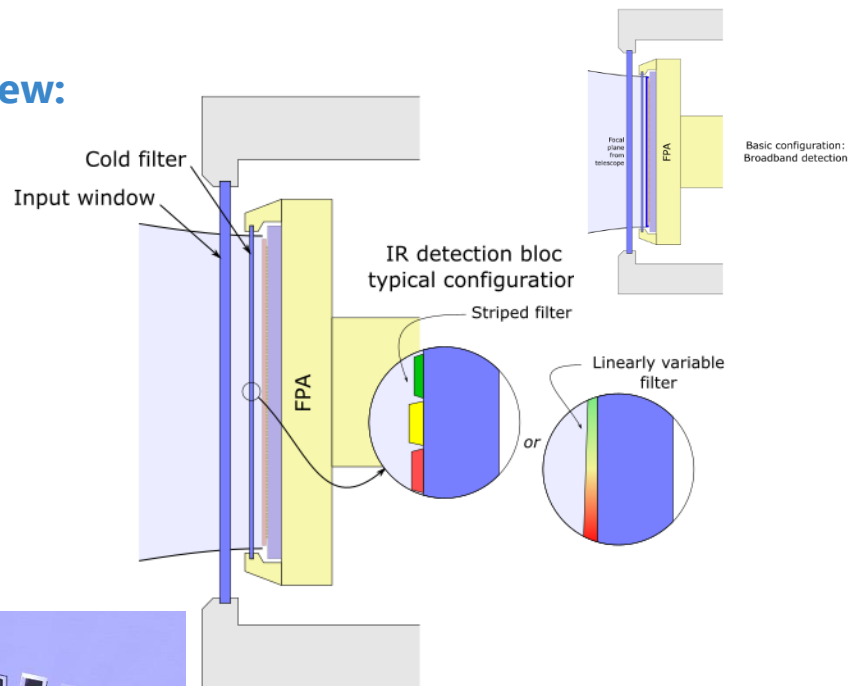
- How to get hyperspectral / multispectral images
  - **Spectral separation on the detector bloc (strip filters or linearly variable filter)**

- Advantages:
  - Compact architecture (similar to grating configuration)
- Drawbacks:
  - Needs scanning
  - Needs a broad band detector covering all the spectral need
  - Can generate ghost images

- *Example: Pleiades ; MTG*



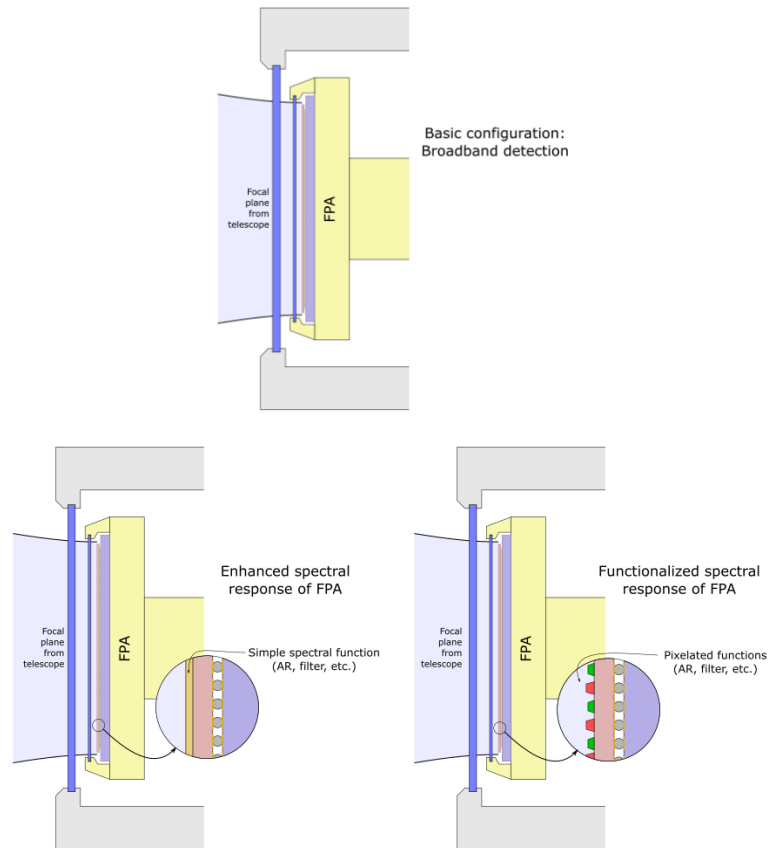
Pleiades strip filters





# Adding optical functions to detectors. Is it worth it?

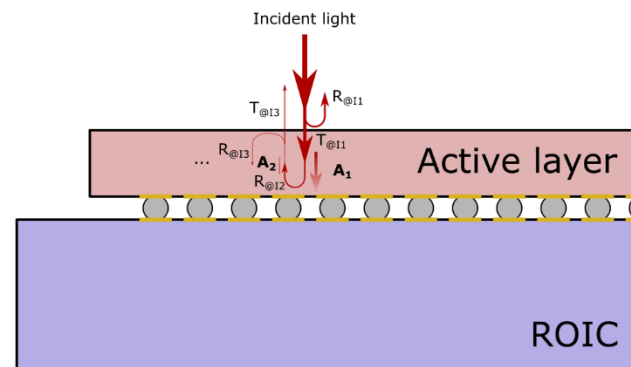
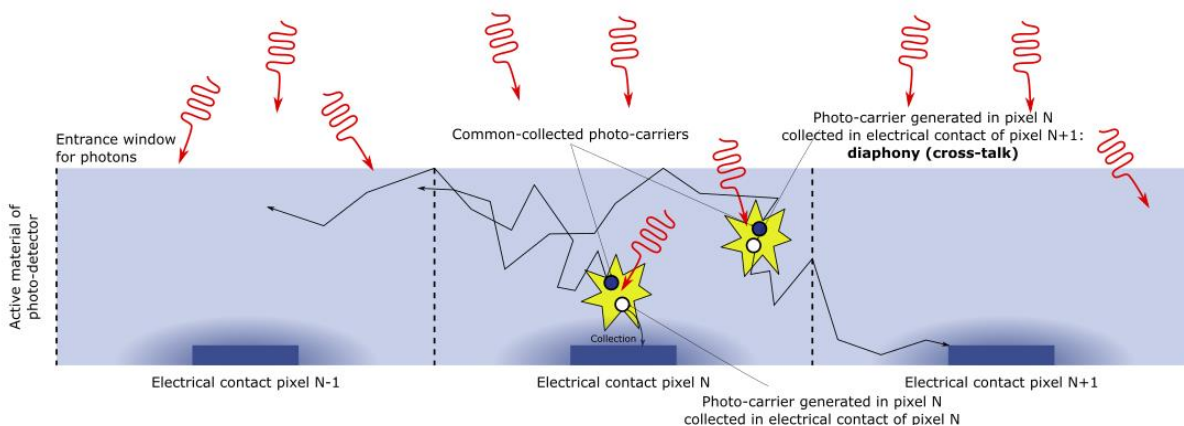
- **From space telescope architecture point of view:**
  - How to get hyperspectral / multispectral images
    - **Spectral separation on the detector surface (pixelated or linearly variable filters)**
      - Advantages:
        - Compact architecture (similar to grating configuration)
        - Simultaneous acquisition of different spectral bands
        - Identical observed field on different spectral bands
      - Drawbacks:
        - Lowers resolution on each channel
        - Needs a broad band detector covering all the spectral need
  - *Example: AR on detector on Sentinel 5 & Microcarb*



# Adding optical functions to detectors. Is it worth it?

## ▪ From detector point of view

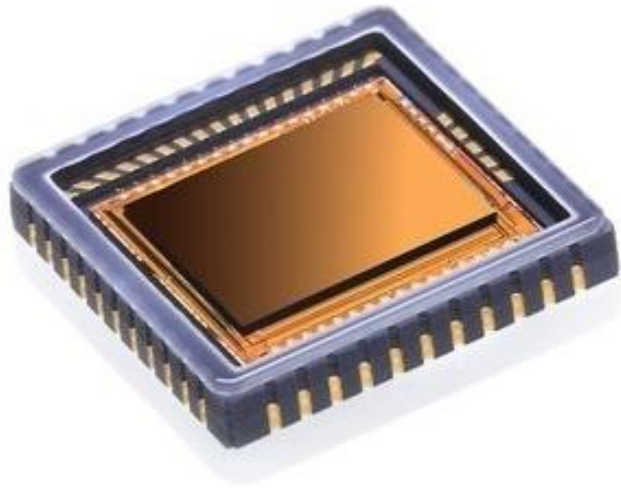
- Bare IR detectors (any detection material/structure) lack of different limitations:
  - Native loss of light (reflected light from air to detector interface, transmitted after backside reflexion, etc.)
  - Cross-talk between pixels (tends to increase with pixel size reduction)
  - *Others that might not be overcome with optical coatings...*



# Adding optical functions to detectors. Is it worth it?

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Yes, it is.



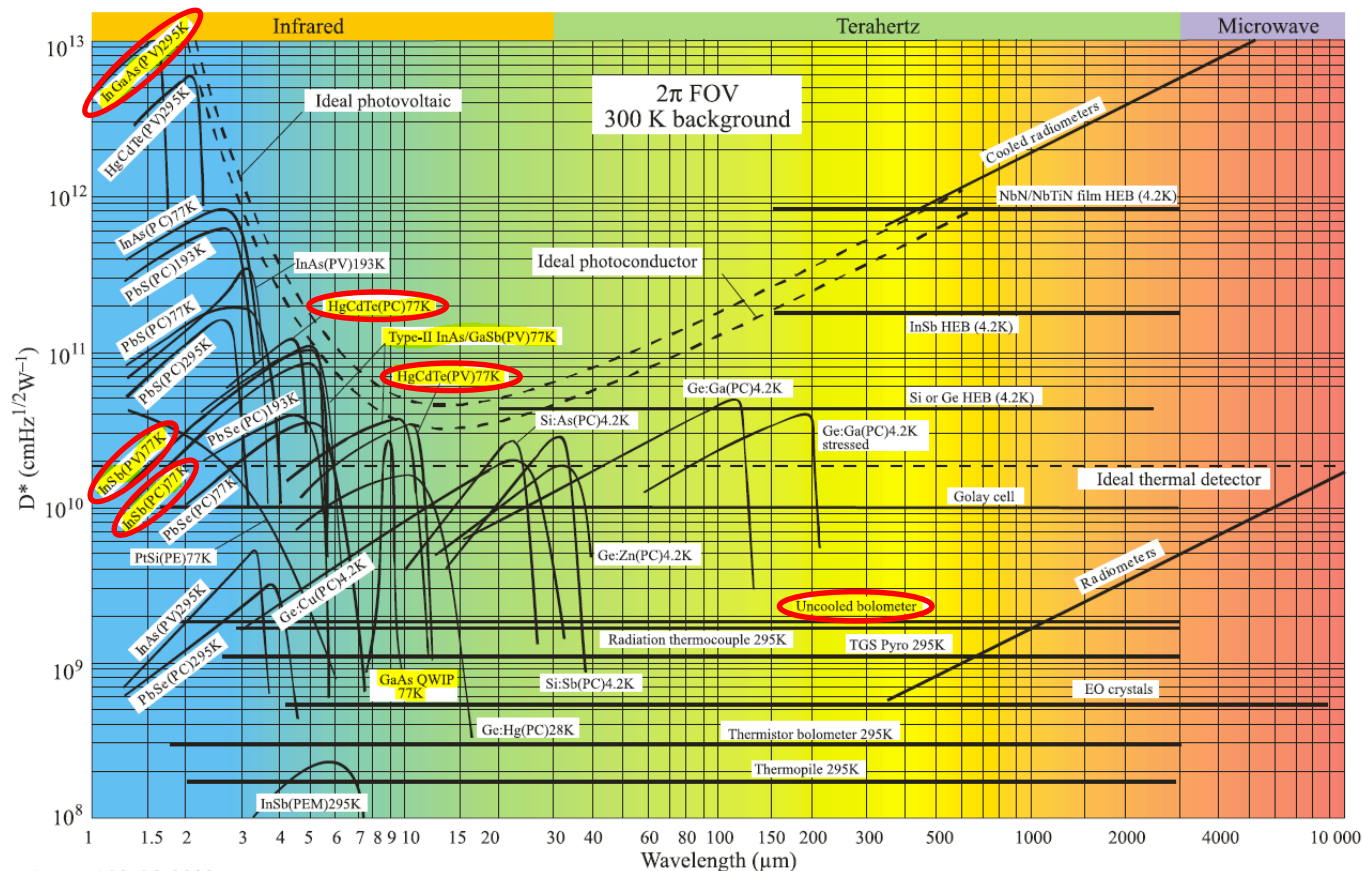
2 

## **IR FPA detectors – COTS & roadmaps**

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# IR FPA detectors – COTS & roadmaps

A. Rogalski, History of infrared detectors Opto–Electronics Review 20(3), 279–308, 2012



**Space mission applied**

# IR FPA detectors – COTS & roadmaps

## ■ IR detectors, main COTS technologies for space applications

### ■ NIR/SWIR:

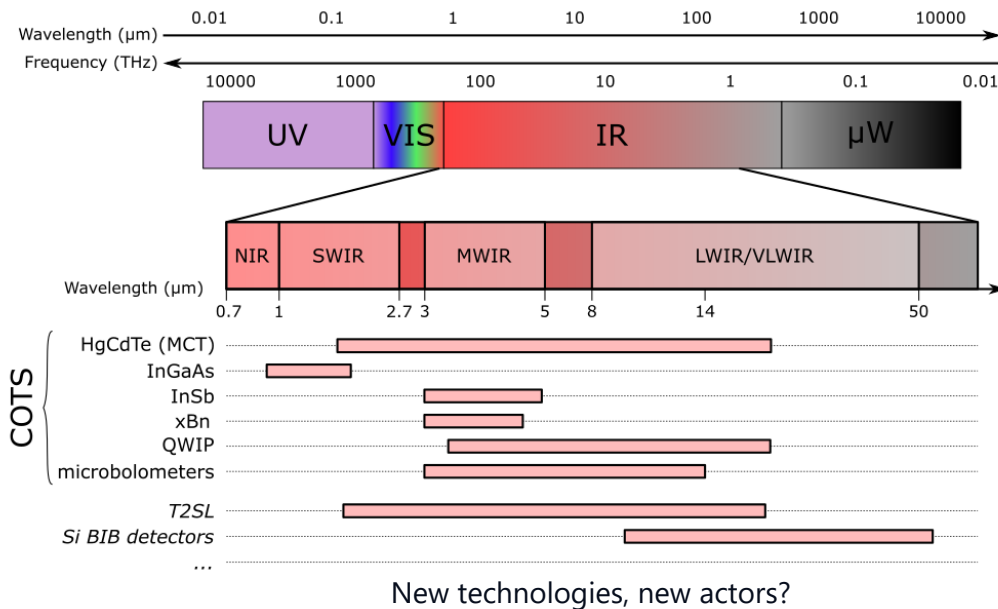
- III-V based InGaAs  $\rightarrow$  1280x1024 @5 $\mu$ m
- HgCdTe  $\rightarrow$  4k<sup>2</sup> @10 $\mu$ m

### ■ MWIR:

- HgCdTe  $\rightarrow$  4k<sup>2</sup> @10 $\mu$ m
- InSb  $\rightarrow$  2k x 1.5k @10 $\mu$ m
- xBn  $\rightarrow$  1k<sup>2</sup> @10 $\mu$ m
- T2SL  $\rightarrow$  640x512 @15 $\mu$ m
- QWIP
- Microbolometers

### ■ LWIR:

- HgCdTe  $\rightarrow$  1k<sup>2</sup> @15 $\mu$ m
- QWIP  $\rightarrow$  1k<sup>2</sup> @15 $\mu$ m
- microbolometers  $\rightarrow$  2k x 1k @12 $\mu$ m



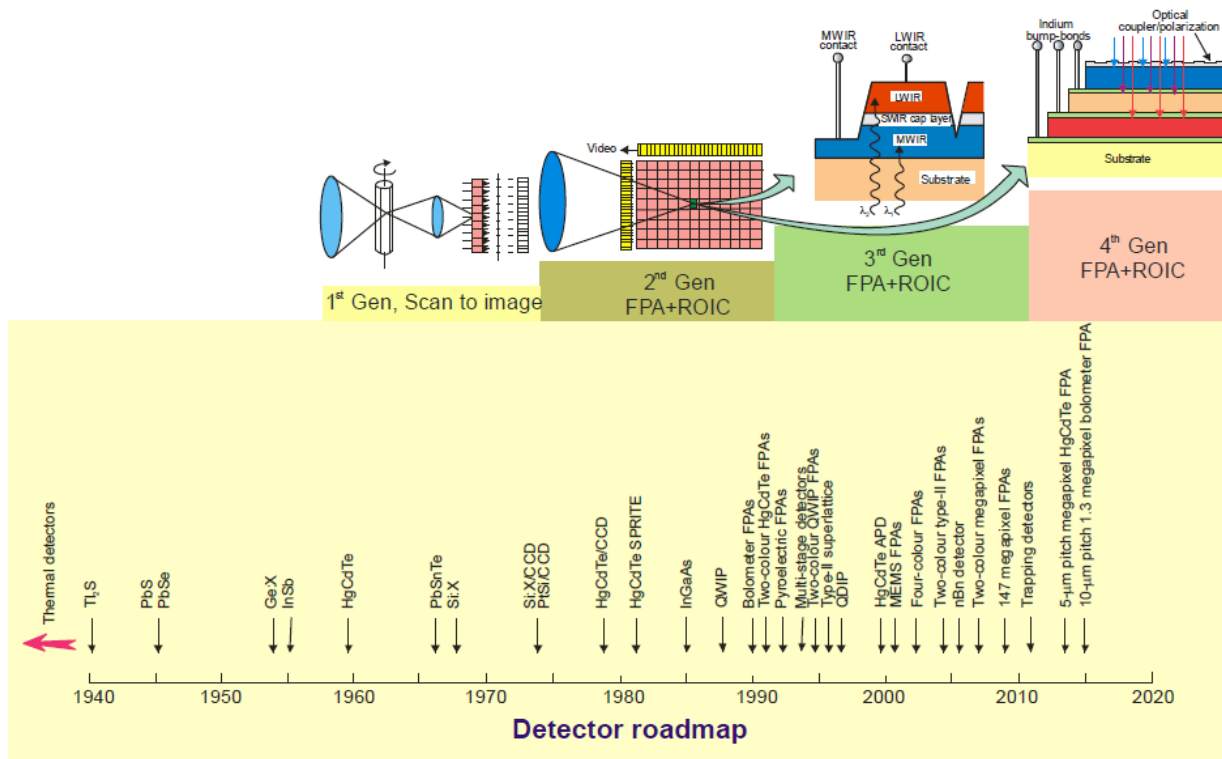
**Detector format gets bigger**



# IR FPA detectors – COTS & roadmaps

## IR detectors, main roadmap key features

- Increasing resolution:  $> 2k^2$
- Decreasing pitch size: down to  $5\mu m$
- Chip-level multi-spectral detection (see next slides)
- Increasing working temperature
- Gain on performances (sensitivity, crosstalk, etc.)



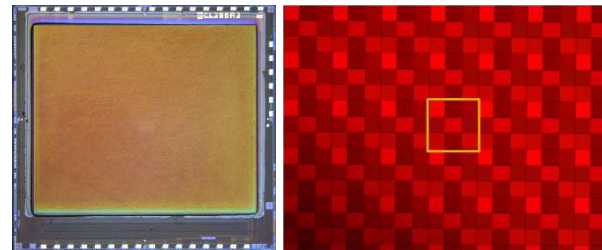
A. Rogalski, Next decade in infrared detectors, SPIE S+D, 2017

# IR FPA detectors – COTS & roadmaps

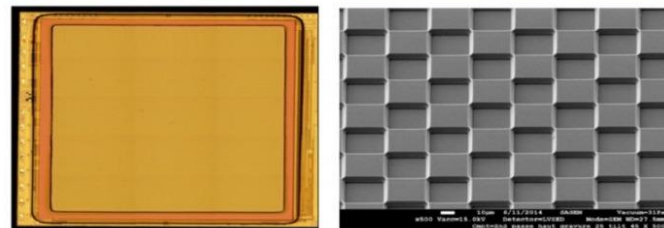
## ■ Multispectral imaging at FPA level:

- Broad band detector + lots of pixels + filtering
  - Ex. Lynred/Silios/Thales collaboration, Snake VGA based SWIR, 9 bands
  - Ex. Lynred/Safran Reosc collaboration, HgCdTe 1280x512 MWIR, dual band
  - Ex. IMEC/SCD collaboration, Cardinal 640 based SWIR, >100 bands

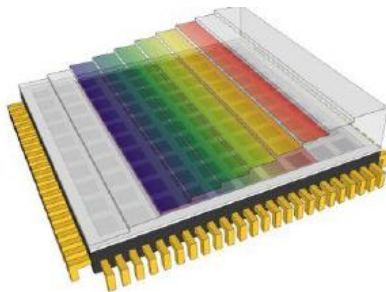
*X. Lucquiaux et al., Development of a multispectral SWIR imager prototype using pixel level filtering  
OPTRO2022 079*



*N. Péré-Laperne et al., Optical functions integrated onto a mid-wave infrared detector*



*P. Gonzalez et al., An extremely compact and high-speed line-scan hyperspectral imager covering the SWIR range, SPIE Commercial + Scientific Sensing and Imaging, 2018*

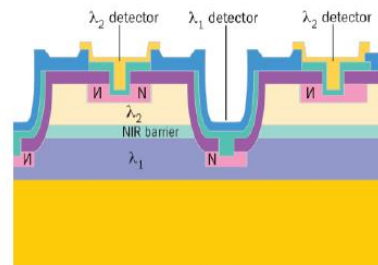
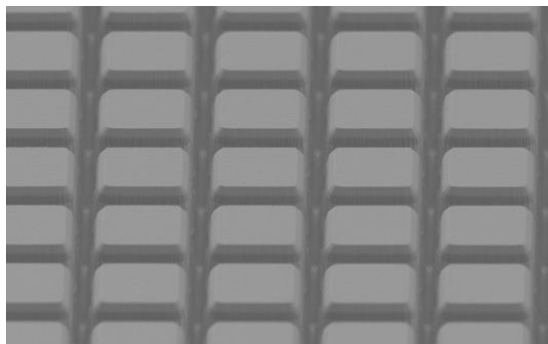
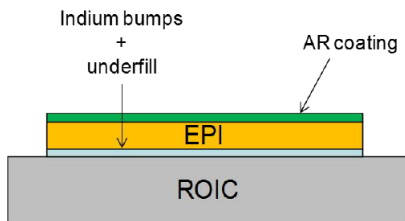


# IR FPA detectors – COTS & roadmaps

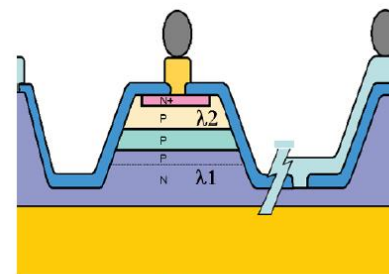
## ■ Multispectral imaging at FPA level :

- Superimposed narrow bands detectors at each pixel
  - Ex. Lynred, HgCdTe 640x512 MW/LWIR, dual band
  - Ex. Lynred, HgCdTe 640x512 MWIR, dual band
  - Ex. AIM, HgCdTe 320x256 MWIR, dual band
  - Ex. HRL, T2SL 1280x720 MW/LWIR, dual band
  - Ex. IRPDC, T2SL, 384x288 MW:LWIR, dual band

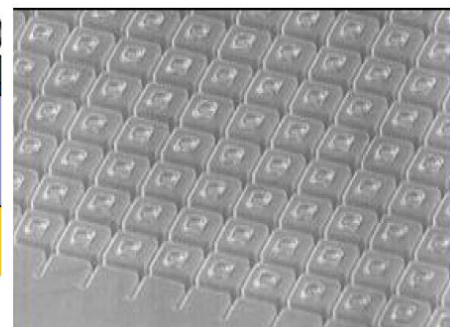
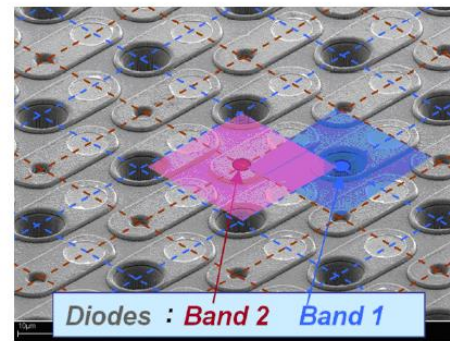
P.-Y. Delaunay et al, *Advances in III-V Based Dual-Band MWIR/LWIR FPAs at HRL, SPIE Defense + Security*, 2017



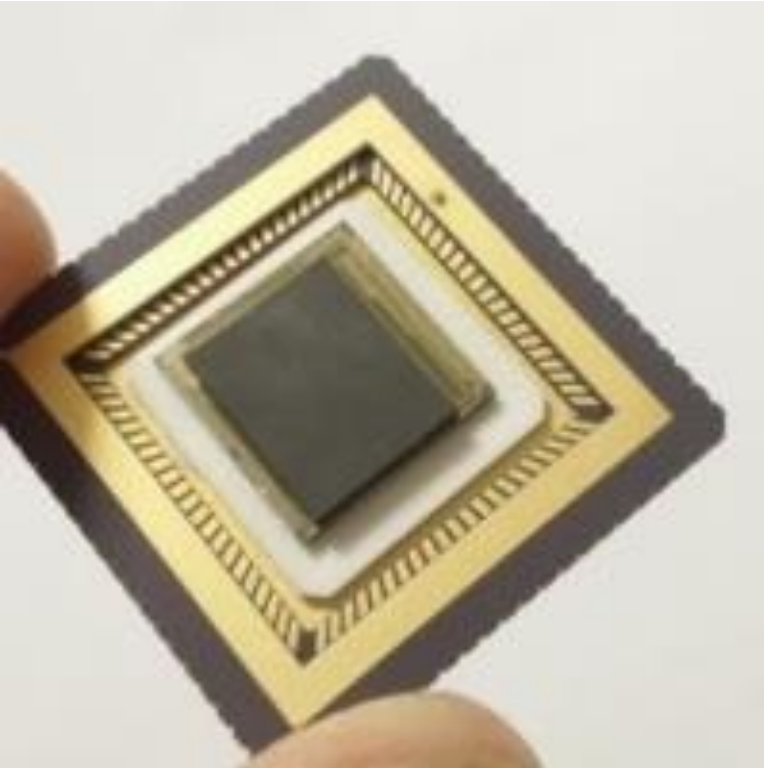
$\lambda_1 < \lambda_2$   
incident radiation



$\lambda_1 < \lambda_2$   
incident radiation



Y. Rebeil et al, *Infrared dual-band detectors for next generation, SPIE Defense, Security, and Sensing*, 2011



3 

## **Available technologies and future developments**

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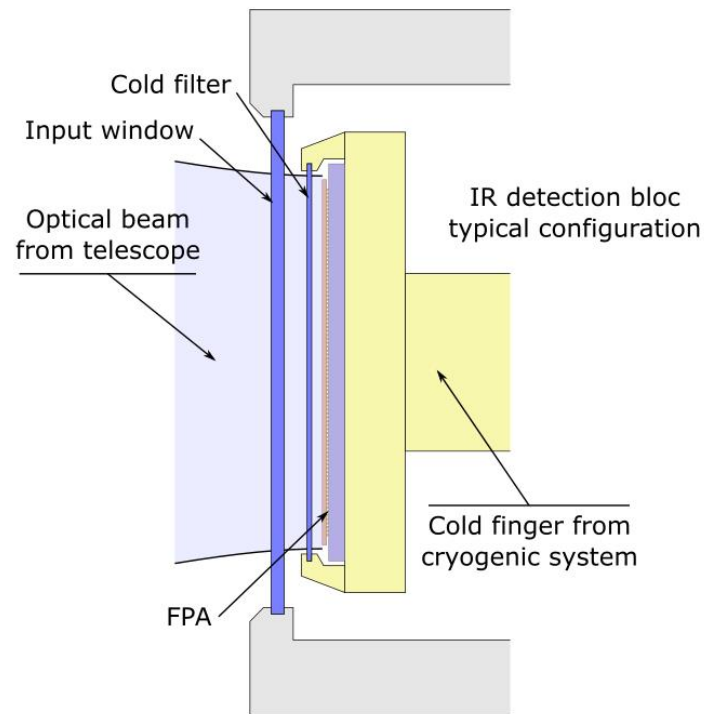
# Available technologies and future developments

## ▪ On detector bloc:

- Adding functions to cold filter
  - AR, filters, blockings
- Adding functions to input window (if applicable)
  - AR, filters, blockings, absorbers

## ▪ On FPA:

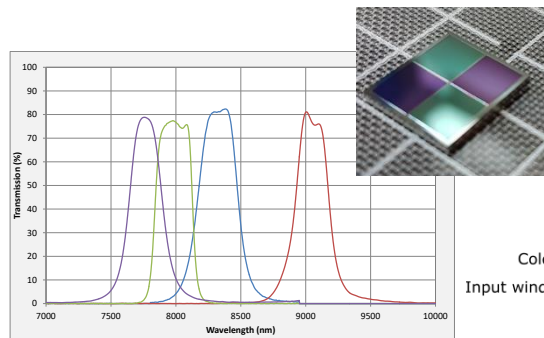
- Improving FPA performances:
  - New generation of FPAs (T2SL, BIB, etc.)
  - Gain on quantum efficiency by adding AR functions
  - Gain on cross-talk by adding focusing functions
- Adding spectral functions:
  - Filtering of pixels/submatrixes
- Limitations:
  - Must comply with interfaced active material and structure specifications **and** space mission profile



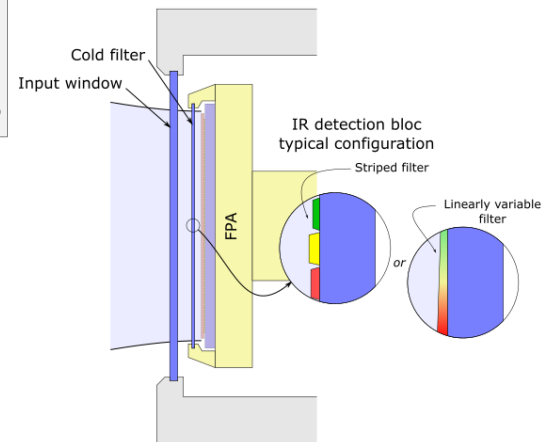
# Available technologies and future developments

## ▪ Focus on detector bloc technologies (in production)

- Different functions applicable on both sides of the cold filter / input window (filters, blockings, AR, etc.)
- Strip / linearly variable filters

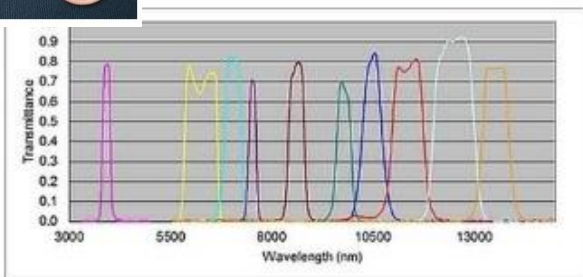
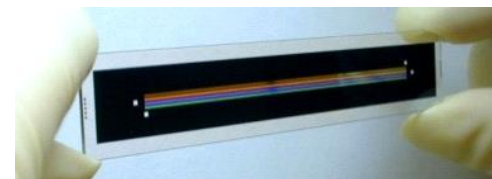


*Juxtaposed IR filters developed at Safran Reosc*

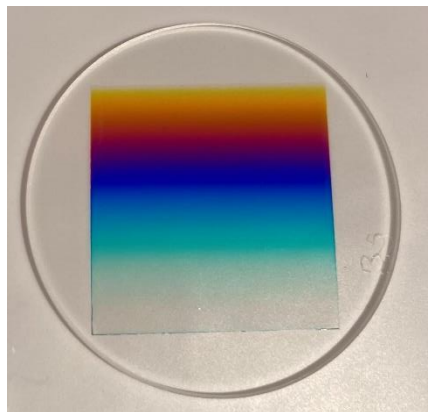


*Linearly variable IR filters developed at Safran Reosc (under development)*

*Stripped filters developed and manufactured at Safran Reosc for the Pleiades mission*



*M/LWIR filter array and spectral curves, IRIDIAN, ABB Canada, CSA*

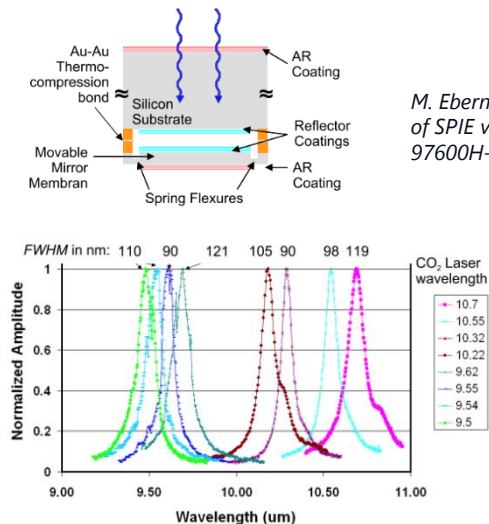




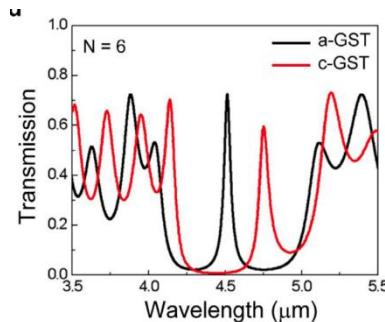
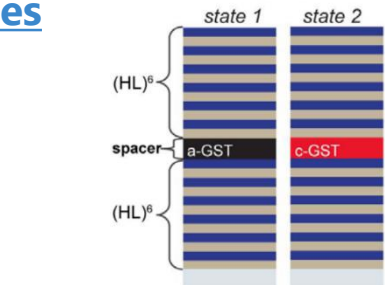
# Available technologies and future developments

## ▪ Focus on detector bloc technologies (in development)

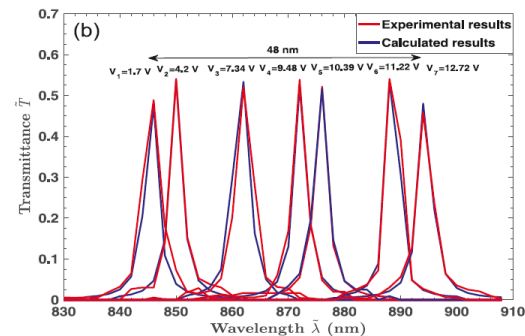
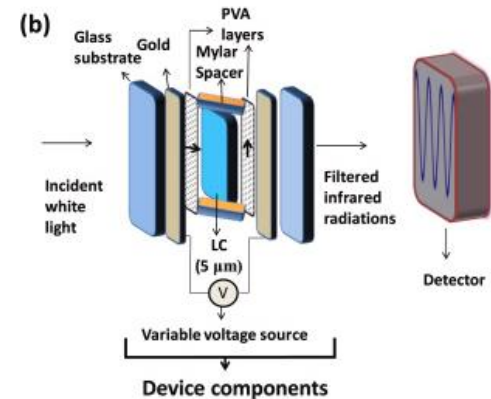
- Tunable filters
- Diffractive filters



M. Ebermann et al., Proc. of SPIE vol 9760, pp. 97600H-1 (2016)



C. Williams et al, Optics Express Vol. 28, Issue 7, pp. 10583-10594 (2020)



R. Nasir et al., IJLEO, 225 (2021) 165714

# Available technologies and future developments

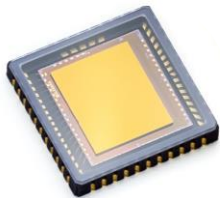
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- **Focus on FPA technologies:**
- **Main challenge #1: preserving integrity of the sensor during processing**
  - Low temperature deposition
  - Prohibition of energetic process
  - Low defectivity required
  - Qualification at cryogenic temperature ( $< 77^{\circ}\text{K}$ )
  - Adhesion on active materials: HgCdTe, InP, InGaAs, InSb...
- **Main challenge #2: Qualify technology for space missions**
  - Environmental resistance (radiations, atomic oxygen, sun illumination, etc.)

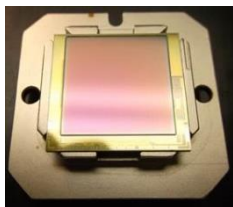
# Available technologies and future developments

## ▪ Focus on FPA technologies (in production) :

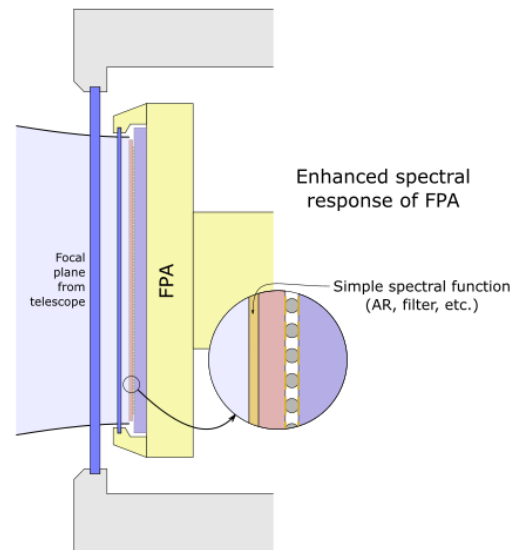
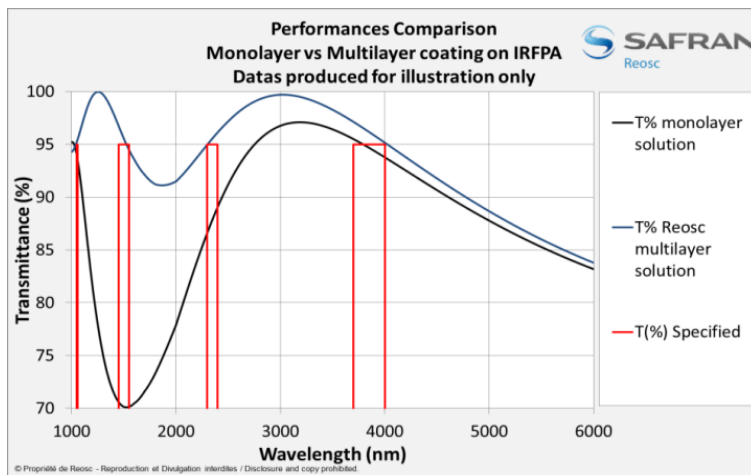
- All-pixel deposited optical function (AR, filter, etc.)
  - Uses standard deposition techniques
  - Easy way to improve FPA spectral performances



Lynred's Snake SW  
Tecluss, with AR  
coating

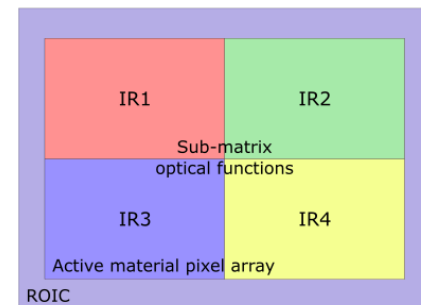


Lynred's NGP detector,  
with AR coating



# Available technologies and future developments

- **Focus on FPA technologies (in development) :**
  - Sub-matrix level technologies
    - Separated functions on different parts of FPA
    - Spatial definition with lithography, lift-off or etching techniques
    - Allows simultaneous acquisition of different optical functions
    - Potentially simpler than pixelized function (no cross-talk between IR bands)
    - Observed fields are different
    - Lowers resolution of each optical function → *need of HD FPAs*

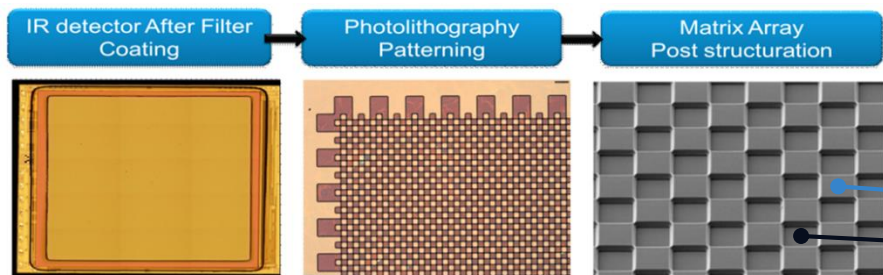
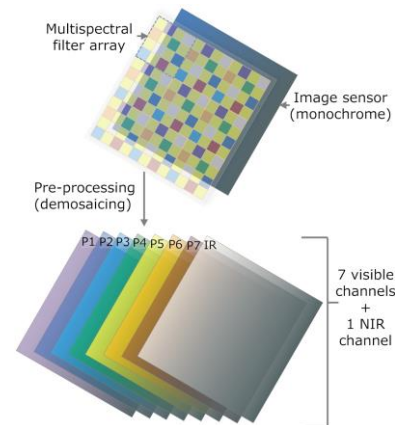


# Available technologies and future developments

## ▪ Focus on FPA technologies (in production) :

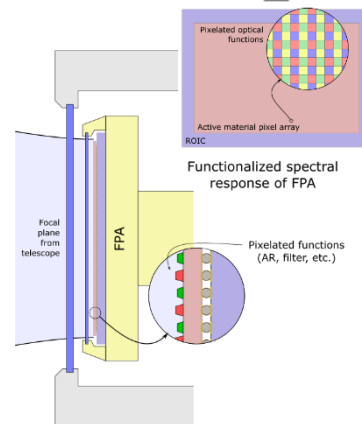
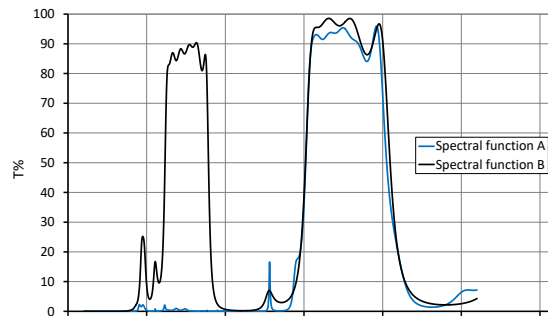
- Pixel-level optical functions (AR, filters, blockings, etc.)
  - Spatial definition with lithography, lift-off or etching techniques
  - Main technical challenge is related to thickness of optical functions (several microns, or even more than 10µm) with respect to pixel size
  - Tailors a broadband detection to specific needs
  - Allows simultaneous acquisition of the same field with different optical functions
  - Degrades individual resolution of each function → *need of HD FPAs*
  - Generates unwanted cross-talk between optical functions

Multispectral filter array, credit: SILIOS Technologies



Safran Reosc knowledge applied on complex dual band filters

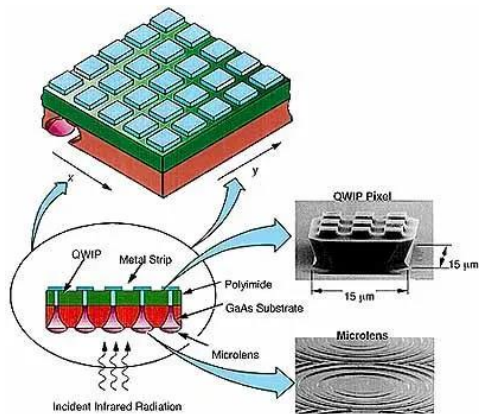
Transforms a broadband FPA in a bi-spectral FPA



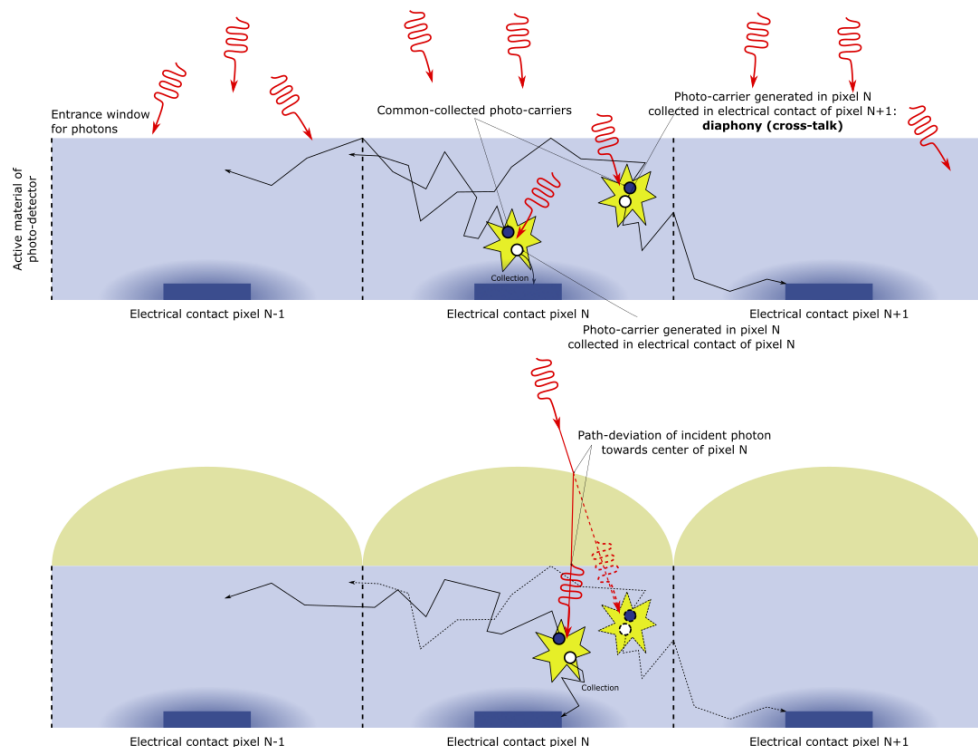
# Available technologies and future developments

- **Focus on FPA technologies (in development) :**

- Pixel-level 3D optical functions
  - Using state-of-the-art grayscale lithography techniques
  - Allows to improve cross-talk between pixels



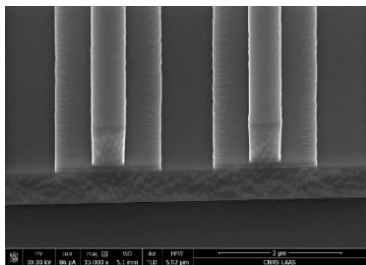
NASA's Jet Propulsion  
Laboratory, 1998



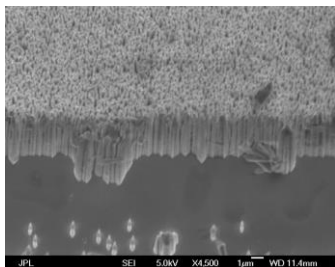


# Available technologies and future developments

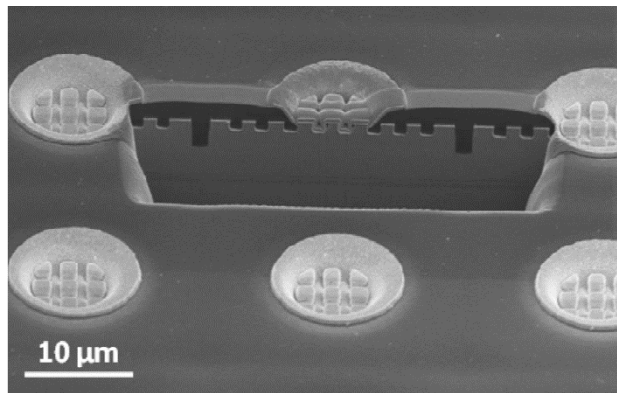
- Focus on FPA technologies (in production/development) :
  - Pixel-level subwavelength diffractive elements / metasurfaces



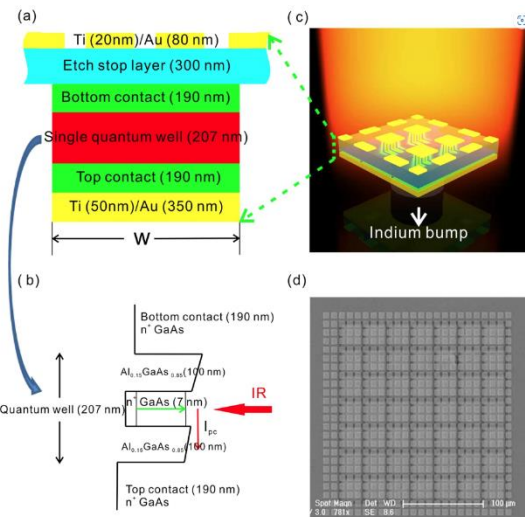
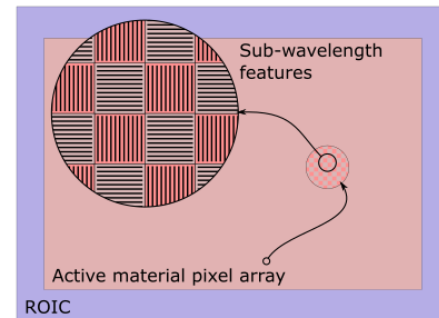
Guided mode resonance filters.  
Credits: L. Macé et al., ICTON 2018



GeSb grass aiming at improving QE by increasing transmission of input surface. Credits: BJ Peper et al., SPIE DCS 2019



FIB cross cut of a Thales QWIP FPA revealing the subwavelength grating for incident light polarisation modification. Credits: P. Bois, Thales III-V Lab, 2011



Pixel-level plasmonic microcavity infrared photodetector, credit: YL J. et al. Scientific Reports volume 6, 25849 (2016)



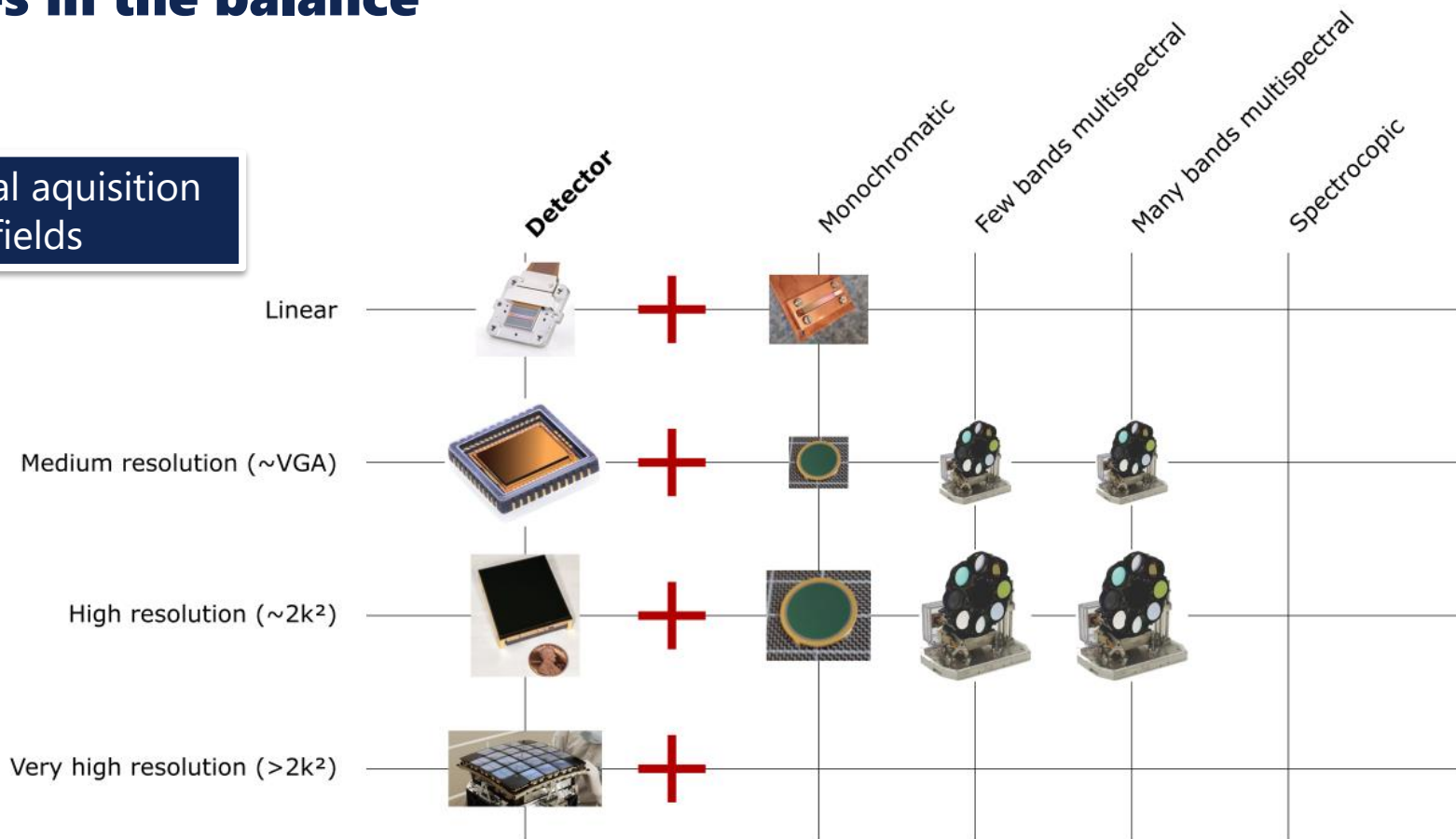
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## **Strategies in the balance**



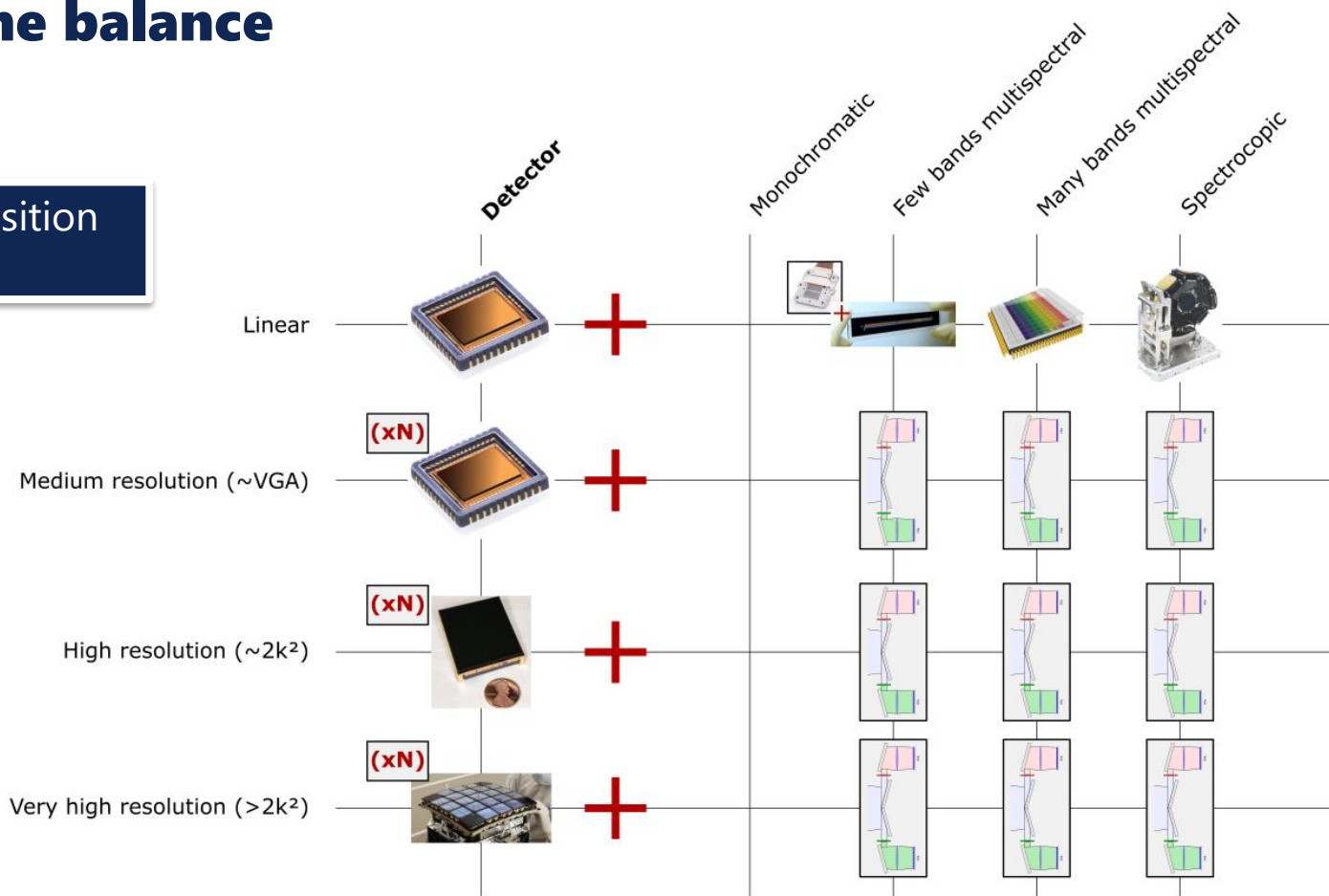
# Strategies in the balance

- Sequential acquisition
- Identical fields



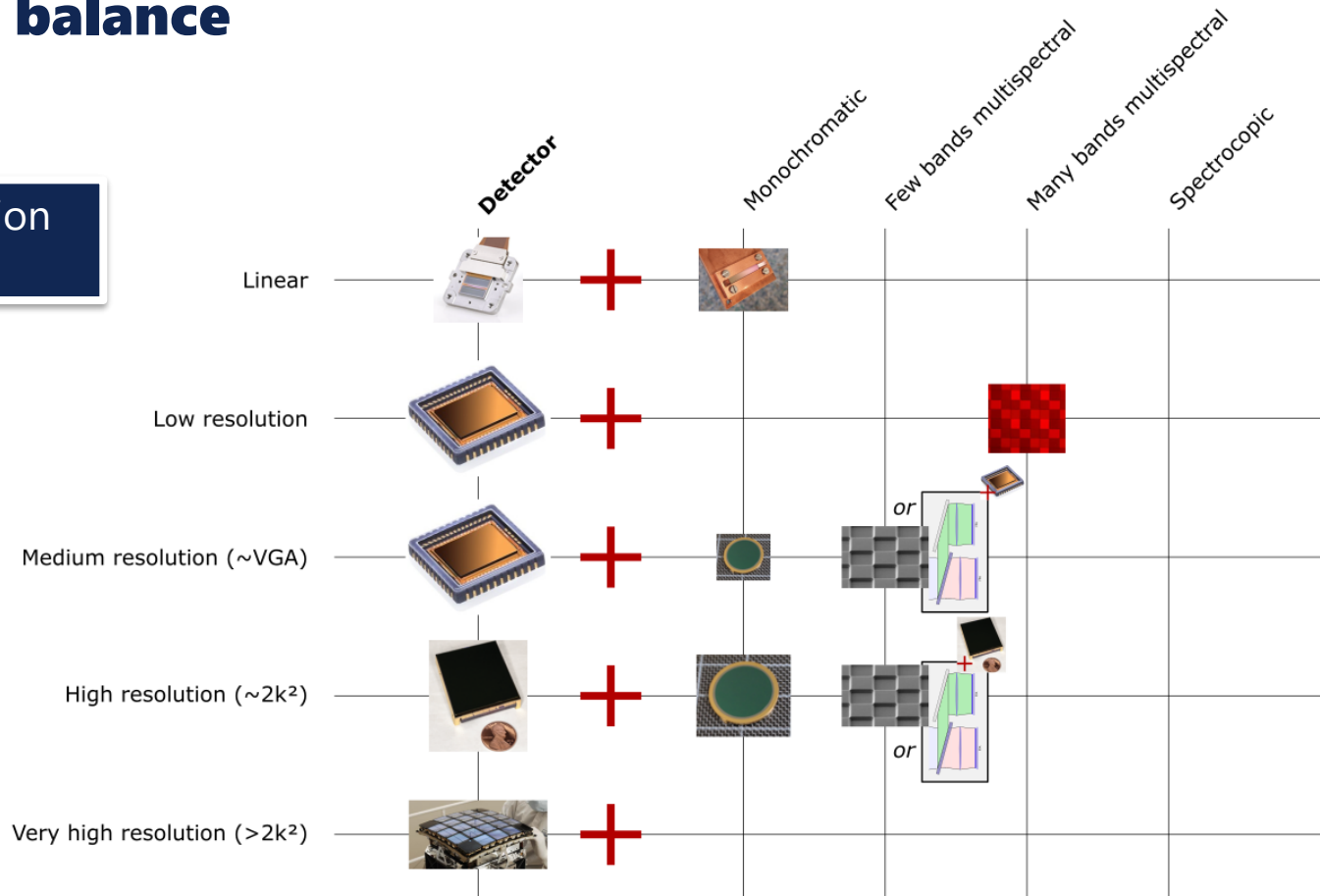
# Strategies in the balance

- Simultaneous acquisition
- Separated fields



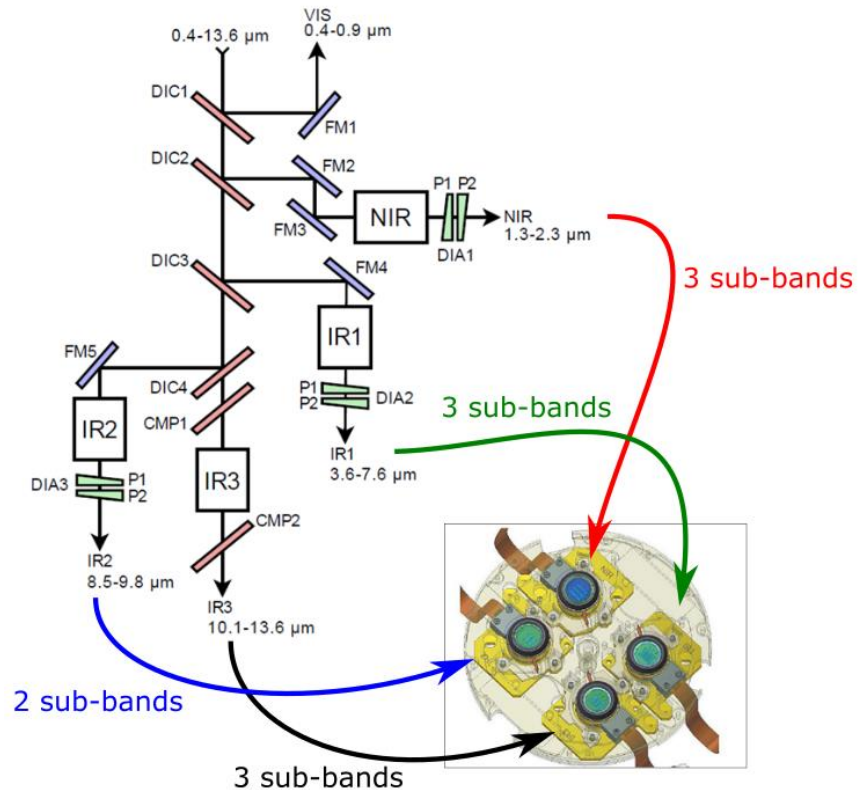
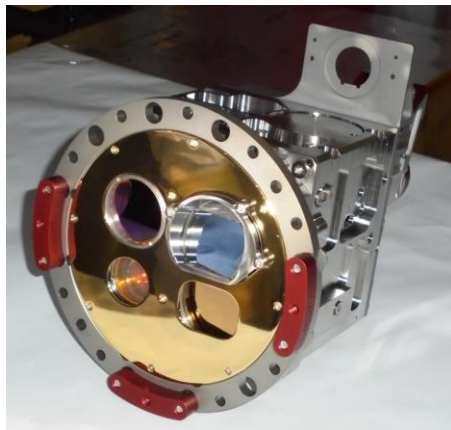
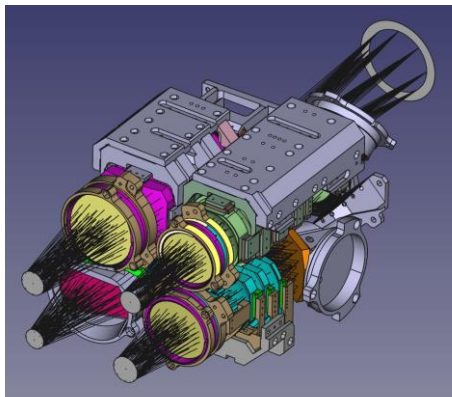
# Strategies in the balance

- Simultaneous acquisition
- Identical fields



# Strategies in the balance

Example: Spectral Separator Assembly (SSA) of  
Meteosat Third Generation (MTG)  
(Safran Reosc designed and manufactured)

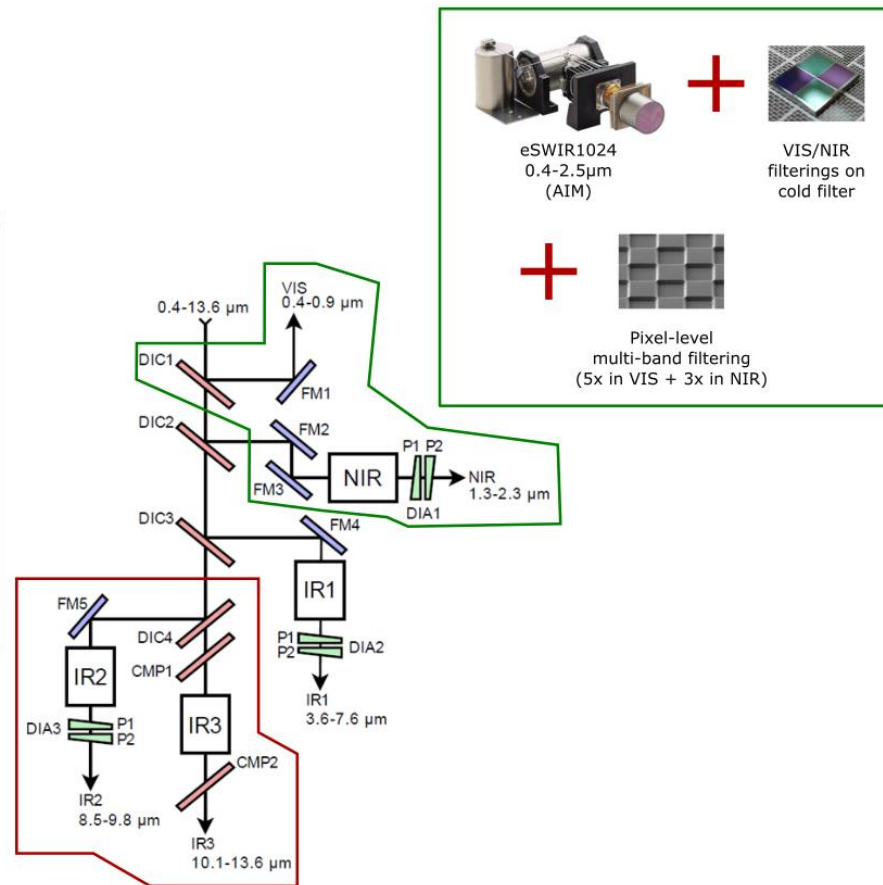
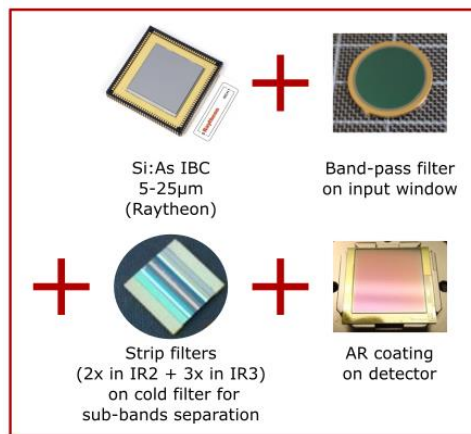




# Strategies in the balance

Lighter design with  
different  
performances?

*(other considerations  
also includes optical  
performances, cost,  
qualification, data  
collection, etc.)*





5 

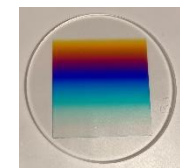
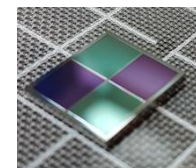
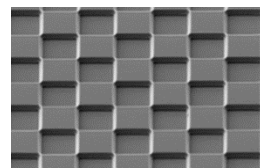
## Conclusion

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# Conclusion

- **Future space missions can count on incredible developments over the last decade on all optical elements of the detection chain (either for space missions or ground applications).**
  - Detectors with unprecedented resolutions and performances have been developed
  - New generations of detectors are promising and close to production (T2SL, xBn, multi-spectral...)
- **Solutions to integrate optical functions directly in the detector bloc already exists and have been applied to space missions:**
  - Global optical functions on input windows / cold filters / FPA of the detector bloc
  - Stripped filters on detector bloc
- **Ground applications already use technologies that could be applied on space missions with environmental qualifications:**
  - Discretized functions directly on FPA (either at sub-matrices, lines or pixel levels)
- **Non-exhaustive global strategies to answer new space missions needs (covering state as well as « new space » programs) have been presented and suggest innovative strategies allowing compact multi-spectral solutions**



*Integration of SEEING 130  
Wide for micro/nano satellites*

# Acknowledgments

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